## Synthra C-11 Family Product Description and Technical Specifications

# Synthra Mel (MeOTf) (Catalog No. 005)

Synthra MeI is a flexible and completely automated radiosynthesizer for the efficient production of [<sup>11</sup>C]methyl iodide and [<sup>11</sup>C]methyl triflate. Automating the synthesis is simple with the easy-to-use configuration software SynthraView. The Synthra MeI module offers both, fully automatic and manual modes of operation.

### **Gas Phase Capabilities**

 ✓ High specific activities are achieved from in-target produced [<sup>11</sup>C]CO<sub>2</sub> ranging from 5 Ci/µmol to 20 Ci/µmol (Higher specific activities are possible when using methane target).

The [<sup>11</sup>C]CO<sub>2</sub> produced in target is quantitatively trapped in the stainless steel capillary tubing at -180 °C. Subsequently, the CO<sub>2</sub> is released into the methane oven where it is converted to [<sup>11</sup>C]CH<sub>4</sub> by reduction on a Nicatalyst. The [<sup>11</sup>C]CH<sub>4</sub> is trapped at -120 °C on Carboxen<sup>®</sup>. In a successive gas phase reaction the iodination of [<sup>11</sup>C]CH<sub>4</sub> to [<sup>11</sup>C]MeI is carried out in a gas phase recirculation system with gaseous I<sub>2</sub> at 730 °C. During circulation [<sup>11</sup>C]MeI accumulates on a Porapak<sup>TM</sup> column. Finally, it is released at 200°C and ready for any kind of labeling reaction.

## [<sup>11</sup>C]Labeling Possibilities

- ✓ [<sup>11</sup>C]Methyl iodide production: [<sup>11</sup>C]MeI is ready for release 7 minutes after trapping the [<sup>11</sup>C]CO<sub>2</sub>. The yield for the [<sup>11</sup>C]methyl iodide formation is under good conditions above 50 % non-decay corrected. (ndc).
  - Up to 10 sequential methyl iodide preparations are possible from a single box set-up.
- Methyl triflate production: The [<sup>11</sup>C]MeI can be converted to [<sup>11</sup>C]MeOTf by passing through a silver triflate filled column at 180 °C. The conversion yield from methyl iodide is 95 %.

#### Additional Gas Phase Options

- → Methane option: A reduced gas phase suitable for the use of CH<sub>4</sub> target
- → [<sup>11</sup>C]HCN (Catalog No. 003hcn): The [<sup>11</sup>C]CH<sub>4</sub> is released with NH<sub>3</sub> gas into a high temperature area where it undergoes a Pt-catalyzed conversion into [<sup>11</sup>C]HCN at 950 °C.

## **General Features**

#### ✓ Heating and cooling capabilities

- Seven heating zones
- Four with cooling capabilities
- Temperature range: -196 °C 950 °C
- Detectors and controllers
  - Three shielded radiation detectors
  - Three electronic flow controllers (HCN option: Four flow controllers)
  - One pressure sensor as leak detector
- ✓ Chemically inert valves with small dead volume < 35 µL, 5 bar rated</p>
- ✓ Size (w x d x h): 30 × 50 × 48 cm
- ✓ Weight: approx. 20 kg

#### Synthesis Features

Triflate/column oven (RT – 200 °C)





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## **GMP** Features

- ✓ Synthesis files for [<sup>11</sup>C]MeI and [<sup>11</sup>C]MeOTf
- ✓ GMP compliant. Electronic control and data collection (27/18 channels)
- ✓ 21CFRpart11 & LIMS compatible

### **Terminal Control**

- ✓ A laptop (Win 10 Pro) with preinstalled controlling software SynthraView is included
- ✓ Four digital inputs for communication with external devices



The Graphical User Interface (GUI) of the SynthraView software.

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